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OK, I have the G116 tool change program from OKUMA. Now having issues trying to set it in the Library. Applications tech sent some directions but they must be from a different era control as none of my screens match. I'm using OSP700 manual ( tech sent latest version)

### Okuma MX-45VAE OSP-700M Tool Change

Control doesn't use G116. ( tool change macro?) Program must end with M02 or M30 I attached a file containing a scan of the G and M codes from my Okuma programming manual. This is just a single table 3 axis machine so there are G and M codes in the list that don't apply. I think I have DNC setup correctly.

### Okuma post processor for OSP-7000M contol - autodesk

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### Okuma America | CNC Machine Tools | CNC Controls

Gosiger applications engineers created two videos that take you through the process of moving and copying part programs on the Okuma OSP-P200 and -P300 controls, and transferring programs from a remote PC to the OSP controls using a shared folder that eliminates the need for a USB drive or RS232 wired connection.

### **How To Easily Transfer Programs To Okuma's OSP Controls**

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